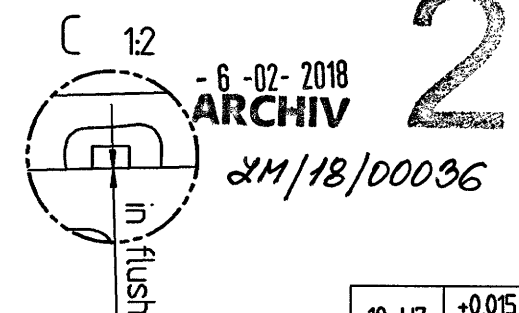






PO POUŽITÍ ÚPRAVY
OTŘETE VŠECHNY OTVORY H7
After surface treatment rub all
H7-holes



First angle projection			02	change the coatings to Cr(VI)-free coatings	T92691	5 N11	0 -0,075	
				updated weld sticker				
				SMĚNA POVRCHOVÉ ÚPRAVY				
General tolerance (GT) in mm Size range				AKTUALIZOVÁN SVAROVACÍ ŘÍMEČEK				
			Index	alteration			Change no	Fit
<div><div>> 30 > 120 > 400 > 1000</div><div>≤ 30 ≤ 120 ≤ 400 ≤ 1000</div></div>			PPAP -		Material:			Weight: in kg
			Inspection dim.  Aux.dim. ()					
GT fine				Date	Name	Blank no:		1.843
L 0,2 0,5 0,8 2 4			Drawn	07.07.2017	M.Bolbrinker	Title: assy. lever		
△ 0,1 0,2 0,4 1 2			Checked	07.07.2017	M.Bolbrinker			
Lengths (L) and angle (∠)= ±GT			Auth'd	20.07.2017	S.Bornefeld	Prod.		
			M.check	24.07.2017	C. Weise			
Tolerance Symbols ISO 1101 ○ roundness = 1/2ø-Tol. -□ straightness/flatness = AT ◎↗ concentricity/run out = AT ≡ symmetry = AT // parallelism = AT ⊕ position = AT			 STILL GmbH Hamburg			Scale		
						1:2		
						Sheet:		
						1		
Languages: DE;EN			Confidential document Refer to protection notice ISO 16016			of:		
						1		
			55044202902					
			Repl.			Orig.		

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